MODEL

## GC20618-4

四针综合送料厚料平缝机

4 Needle heavy duty compound feed lockstitch sewing machine







GC20618-4 四针综合送料厚料平缝机

主要技术参数 Main techical specifications

型목 Model	最高缝速 Max.sewing speed	线迹长度 Stitch length	针杆行程 Needle bar stroke	挑线杆行程 Thread take- up stroke	压脚提升 Presser foot lift	压脚交互量 Presser foot alternation	机针 Needle size	旋梭 Rotating hook	润滑方式 Lubrication	电动机 Motor
GC20618-4	1800 r.p.m.	0-10 mm	36 mm	74.5 mm	手动 / 膝控 By hand / knee 8 / 15 mm	2-6 mm	DP × 17 23*	立式2倍大旋梭 Large vertical hook (2 times)	手工润滑 Manual	220伏750瓦 伺服电机 220V750W Servo motor

针间距 Needle gange

标准 Standard 6.4-6.4-6.4 mm 特殊 Special 6.4-25.4-6.4 mm





本机是海菱厚料机系列中特殊机种。采用伺服电机驱动,手工润滑。四根直针与送布牙交互压脚同步送料,送料强劲平稳,能同时缝出四条平行、间距匀称的锁式线迹,线迹平整美观,特别适用于缝制宽幅的松紧带、编织带,也可作帆布、皮革类厚料物品的加固缝、装饰缝。由于中间二根直针针间距可根据需要调整变动(需另购相应组件,或在订货时指定),四针的线迹宽度可达 50 毫米。

This model is a special machine of Highlead heavy duty machine series, which is designed with servo motor driving and manual lubrication. With strong and stable compound feeding by four straight needles, feed dog and walking foot, it produces four parallel lines of even and beautiful lockstitches, specially available in sewing wide elastic band and webbing band, or in reinforced stitching and decorative stitching on canvas or leather goods. As the distance between the two needles in the middle can vary as required (special needle gauge is option), the maximum width of the four needle can be up to 50 mm.